STEPCRAFT.

Bauanleitung. /
Construction Manual.

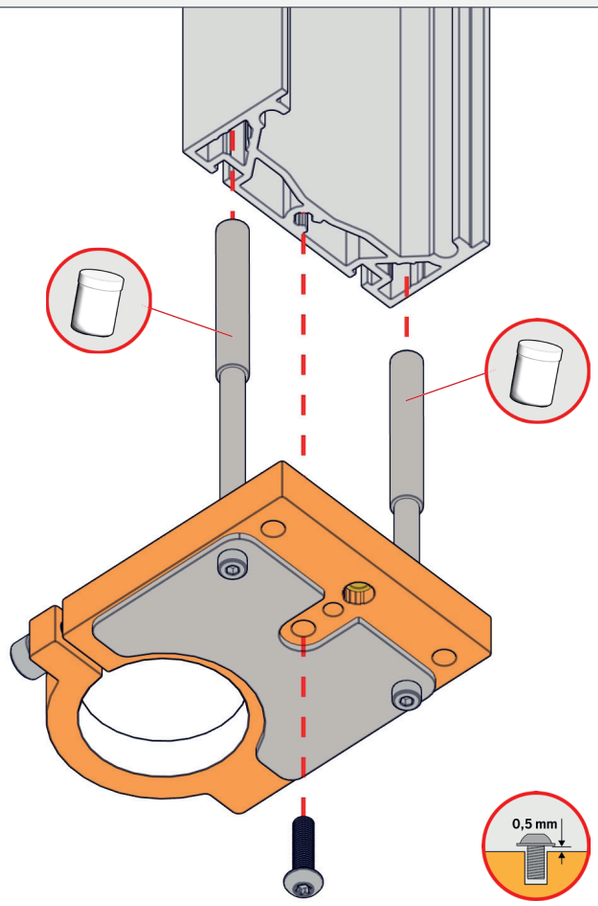
AUSZUG

D Series (D.420 / D.600 / D.840)

05/22

D

1.3

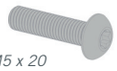


12



1x

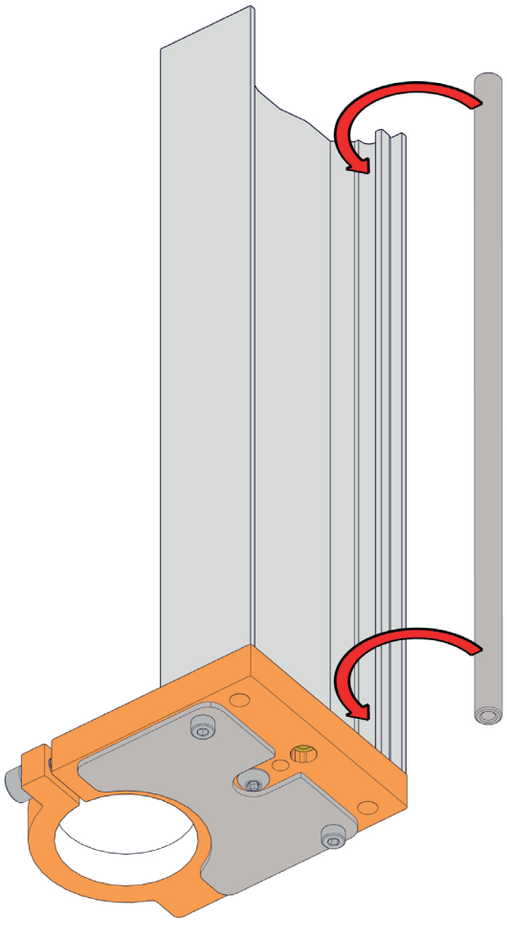
75



M5 x 20

1x

1.4



15

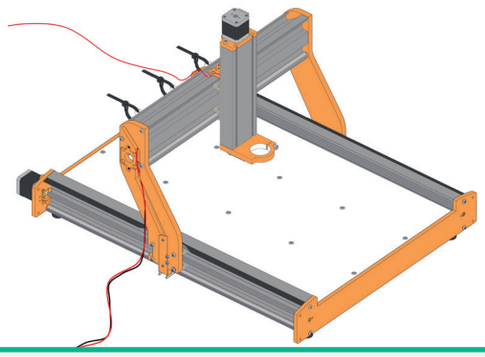


1x

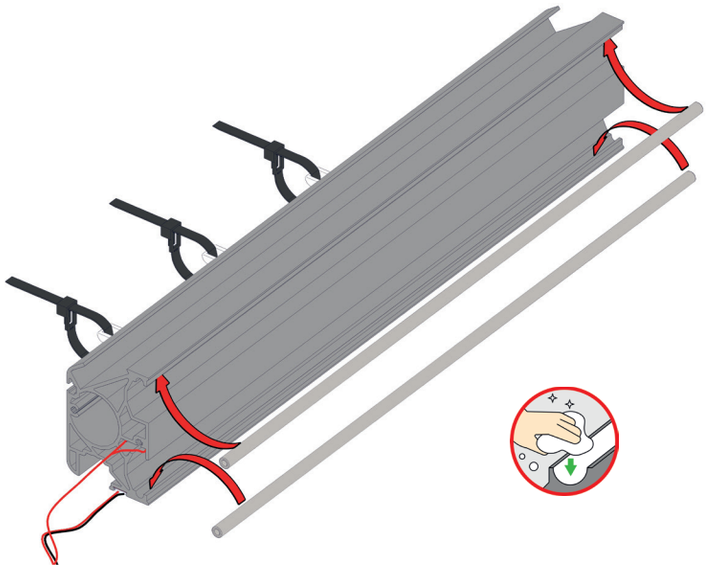


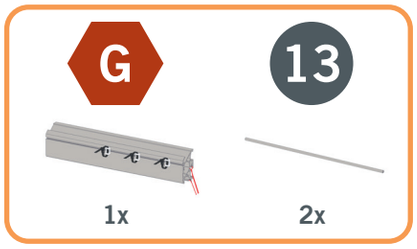
Bauabschnitt [5.0] – X-Achse an den Rahmen montieren

Assembly Step [5.0] – Mount the X-axis onto the frame

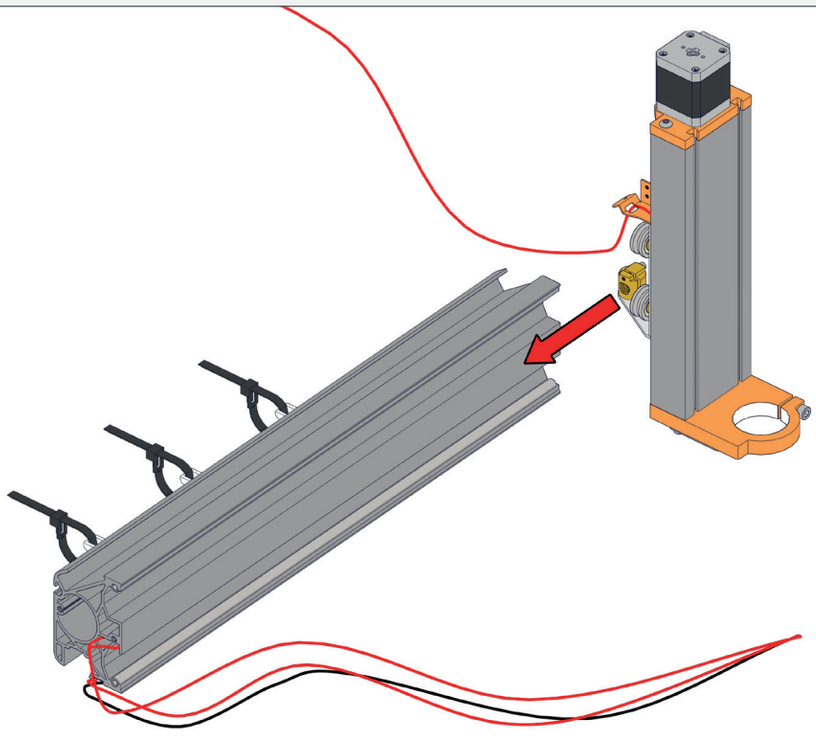


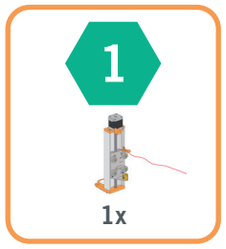
5.1





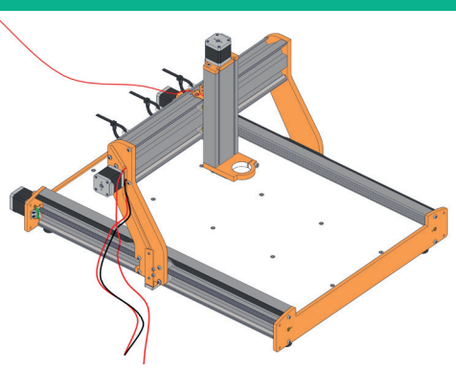
5.2



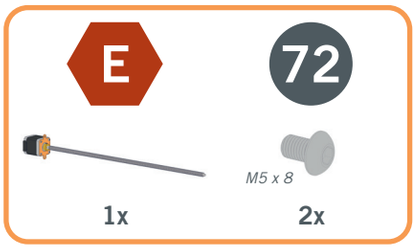


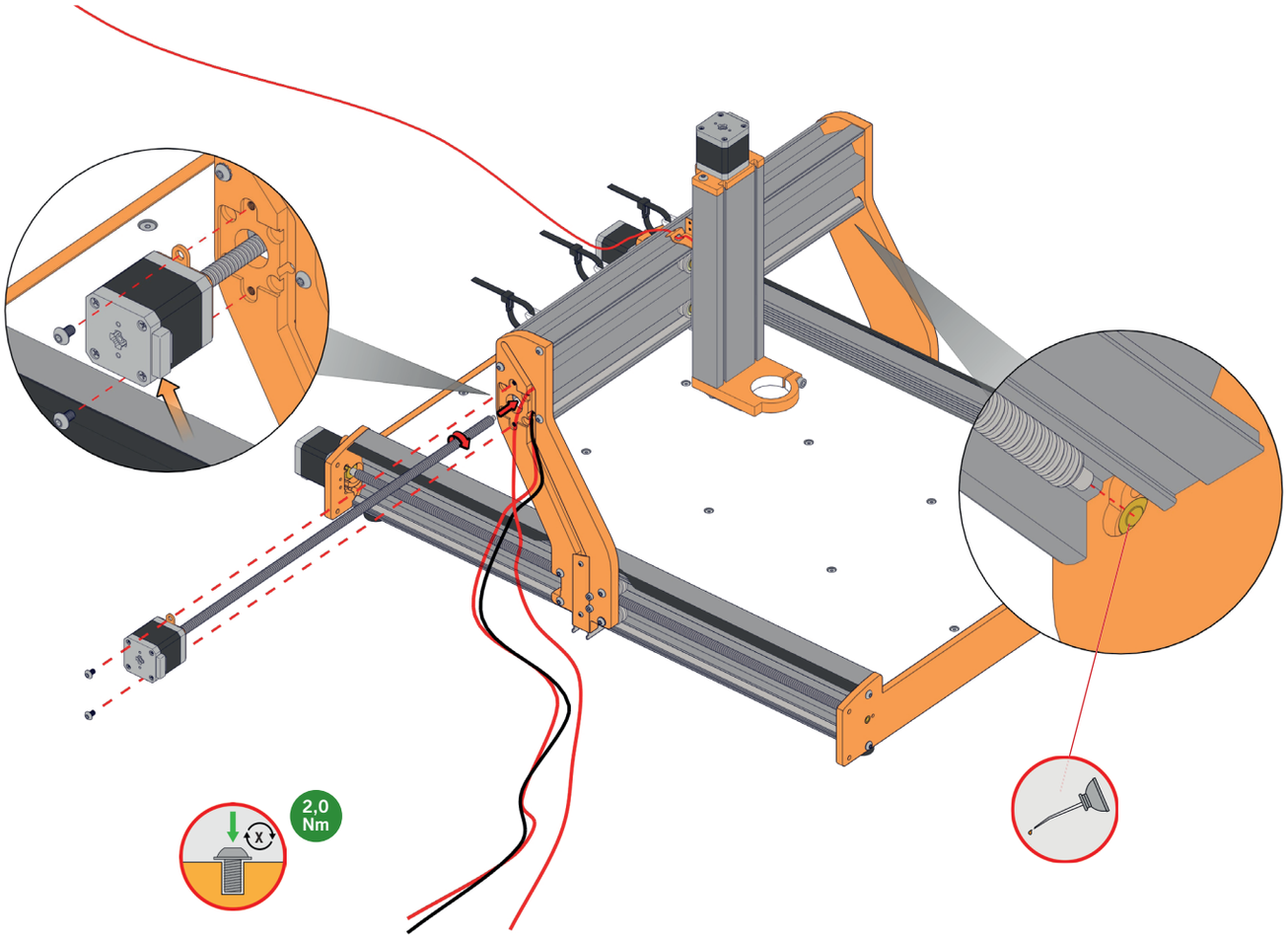
Bauabschnitt [7.0] – X-Gewindespindel einsetzen

Assembly Step [7.0] – Insert X lead screw



7.1



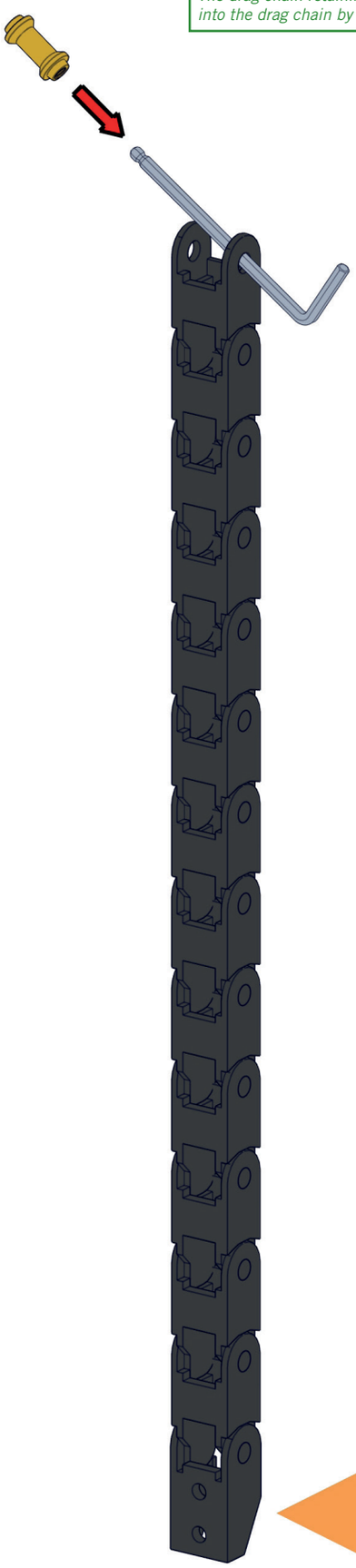


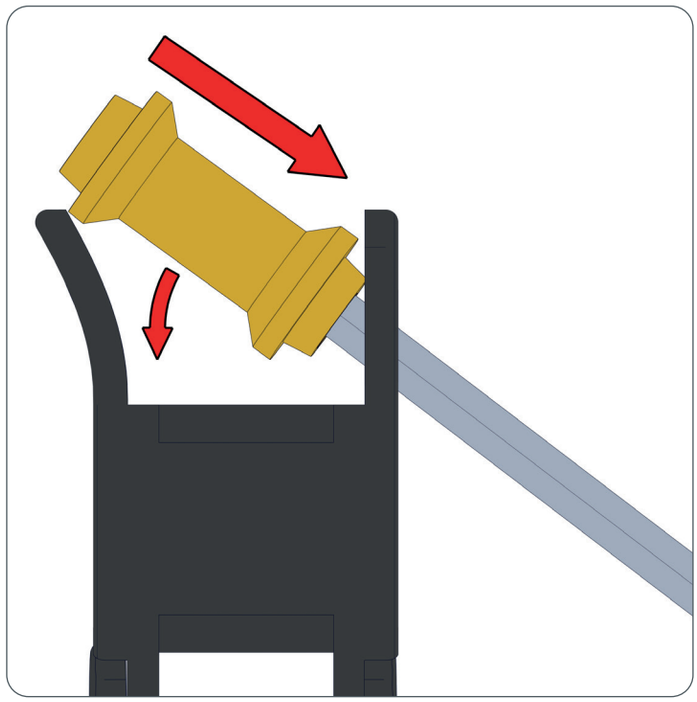
8.3

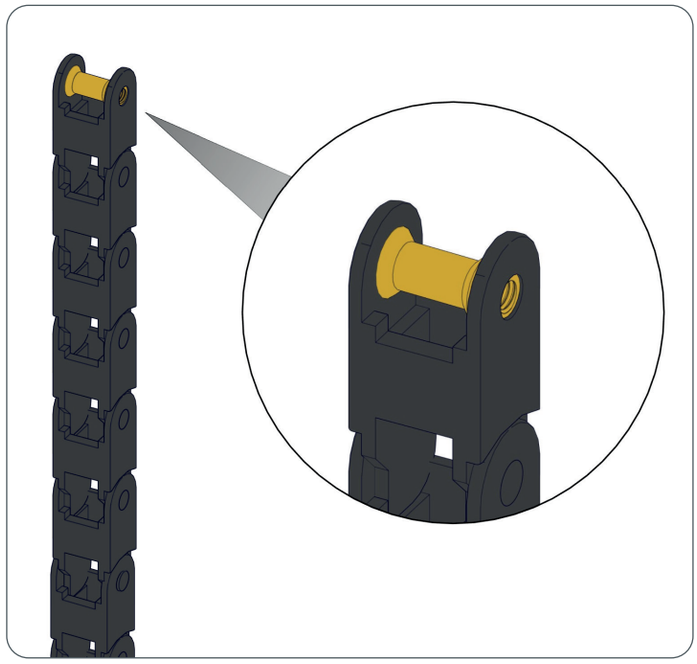
i

Die Schleppkettenhaltemutter lässt sich mit Hilfe eines 2 mm Innensechskantschlüssels in die Schleppkette positionieren.
The drag chain retaining nut can be placed easily into the drag chain by using a 2 mm Allen key.

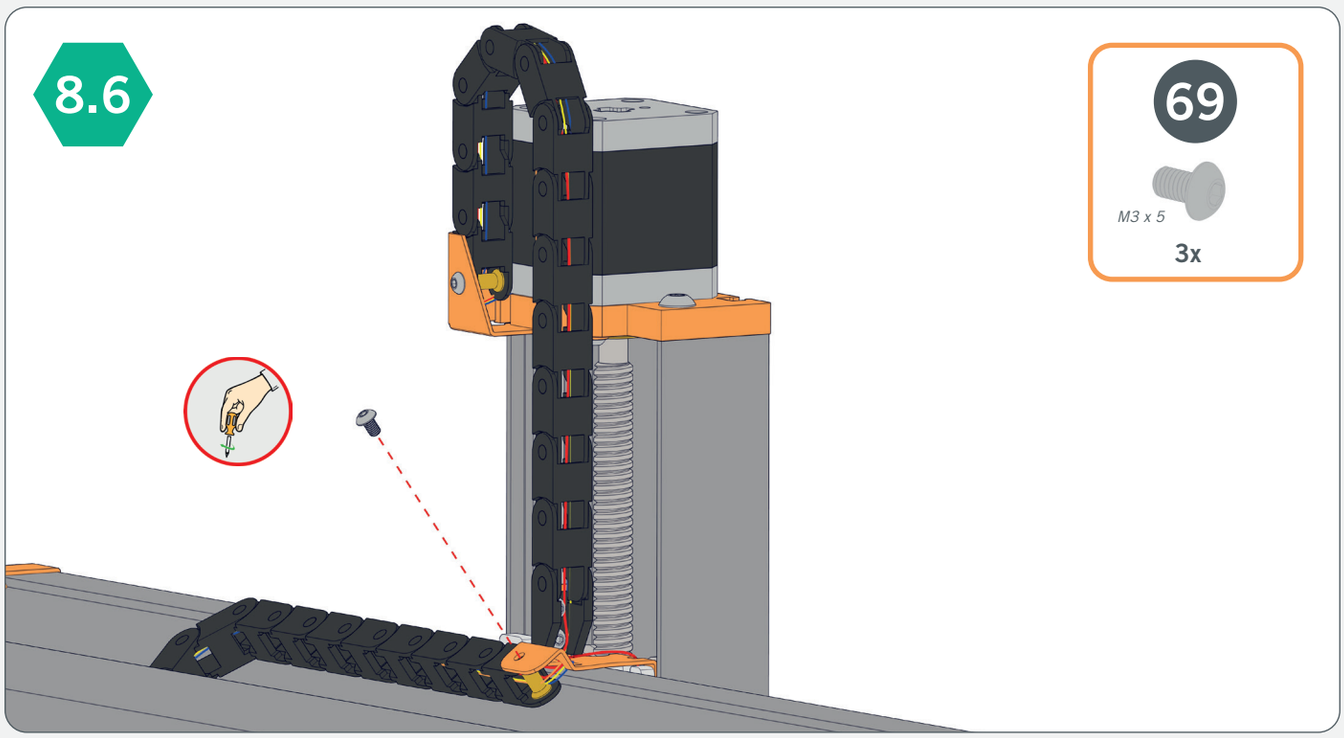








8.6

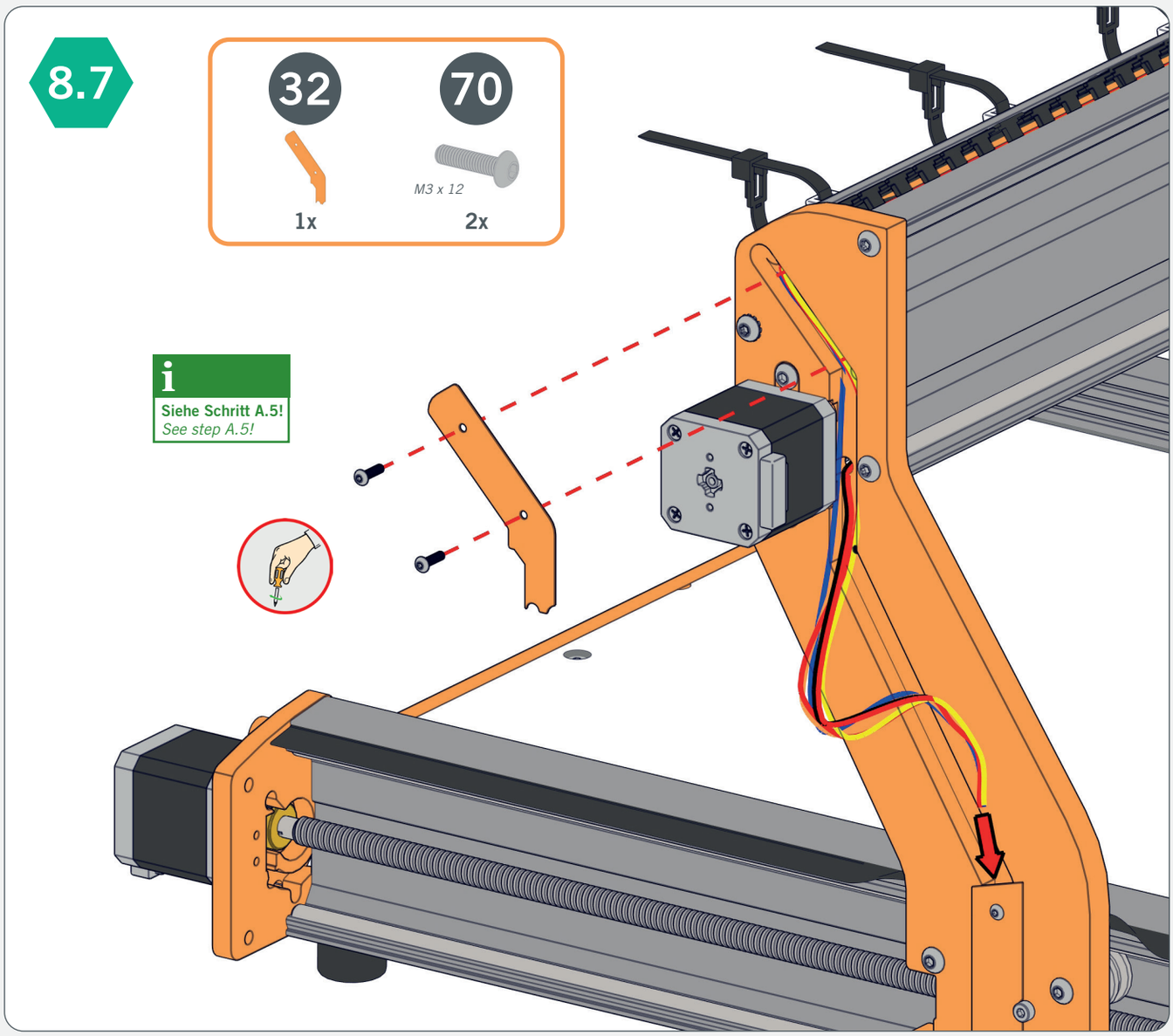


69

M3 x 5

3x

8.7



32

1x

70

M3 x 12

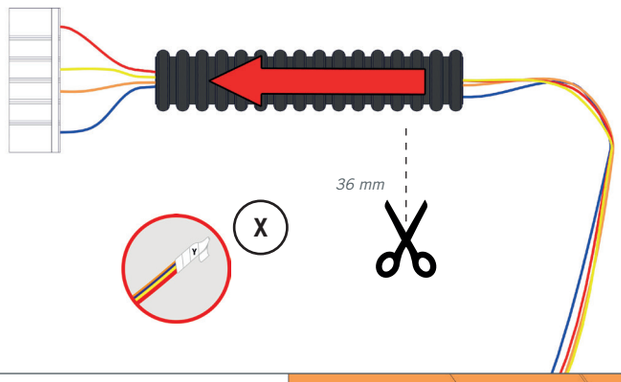
2x

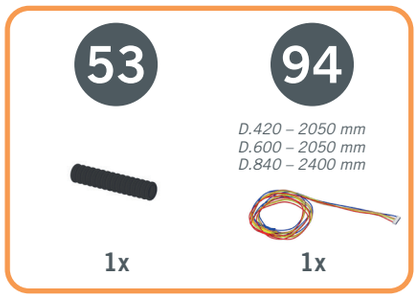
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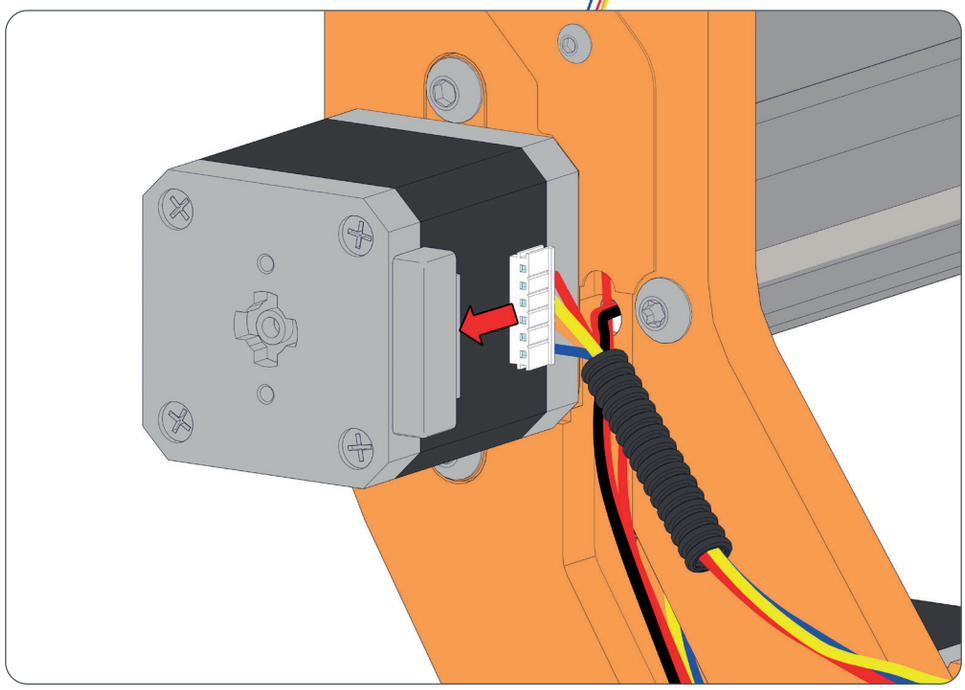
Siehe Schritt A.5!

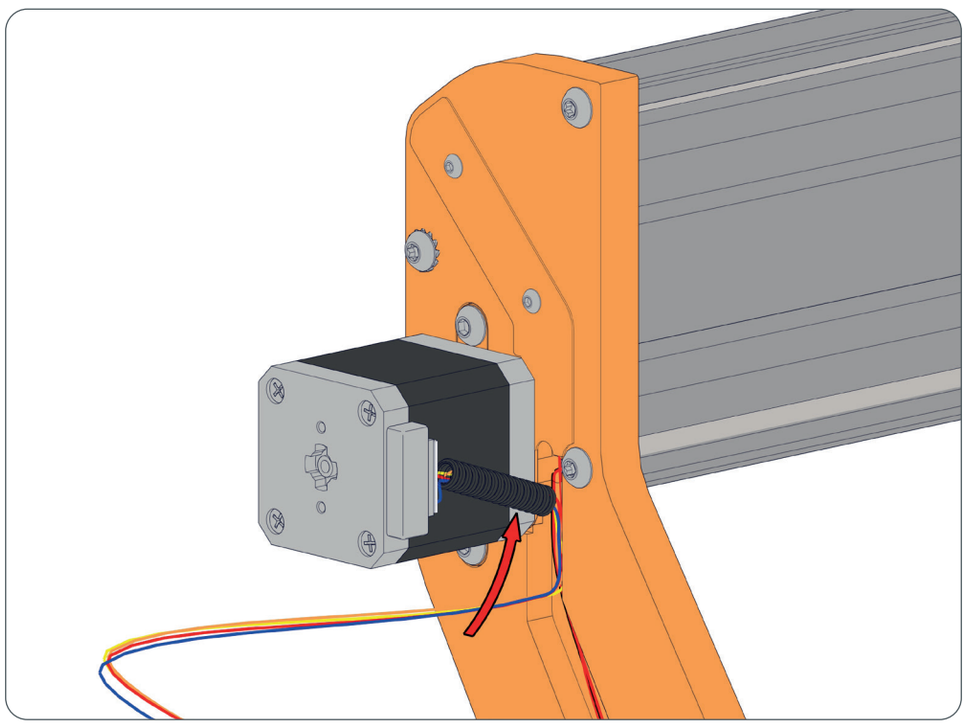
See step A.5!

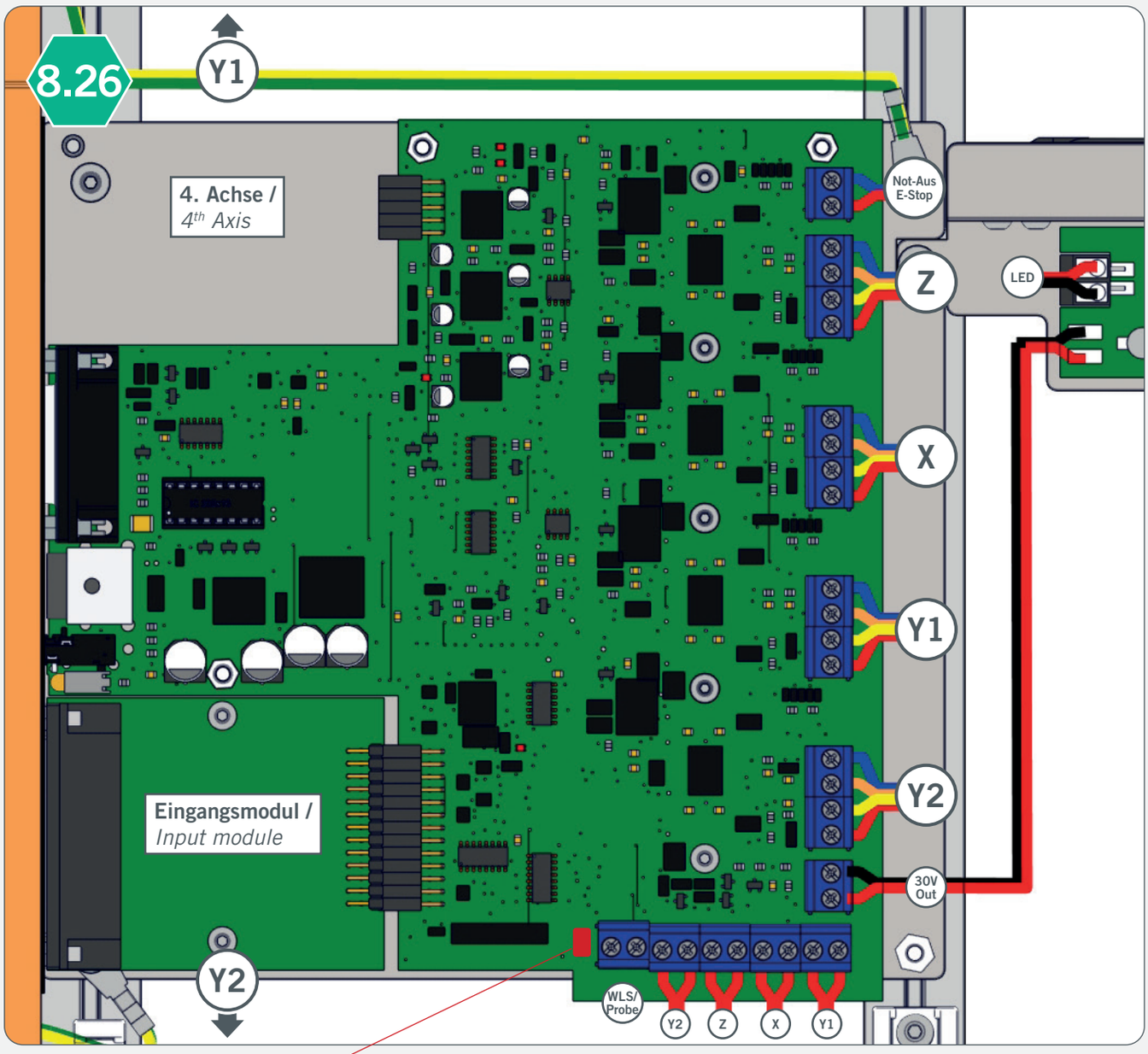
8.8







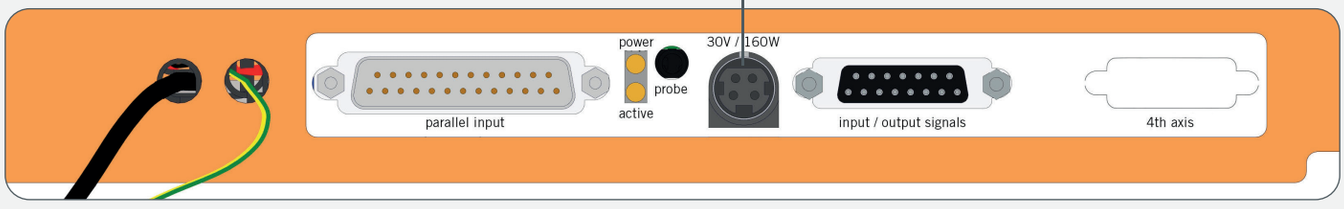




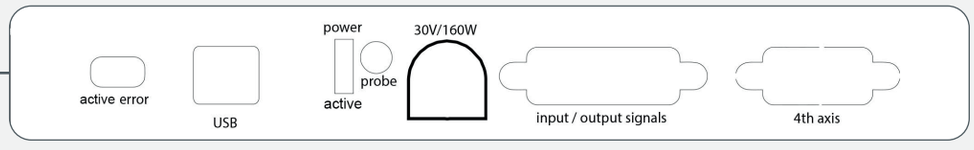
i

Für den Anschluss eines Werkzeuglängen-sensors bitte den Jumper entfernen!
For the connection of tool length sensor please remove the jumper!

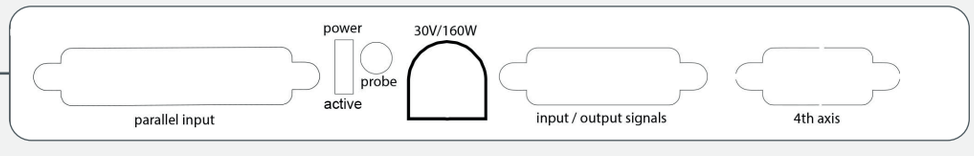
Stromanschluss / *Power input*



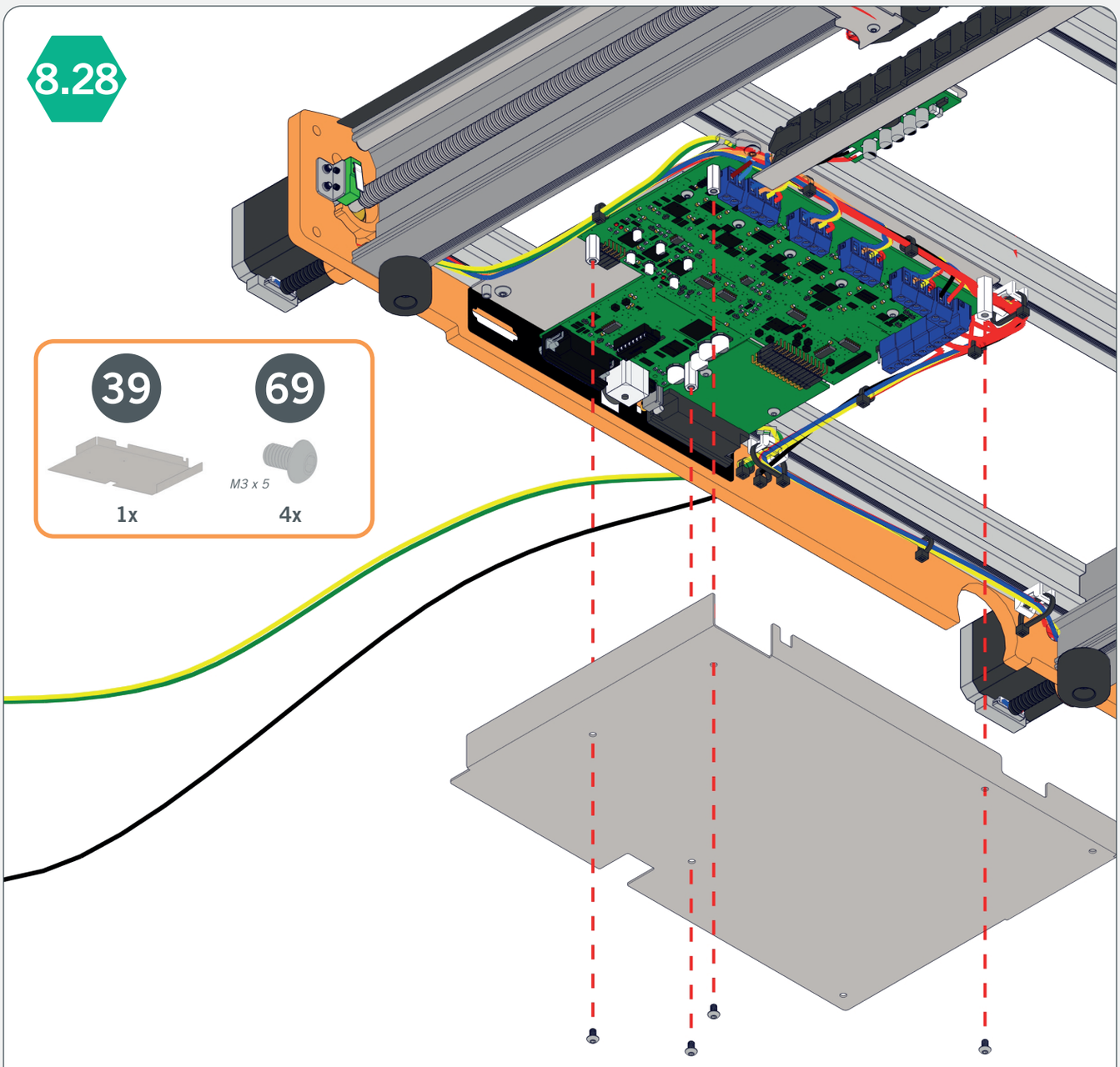
USB-Abdeckung /
USB Cover

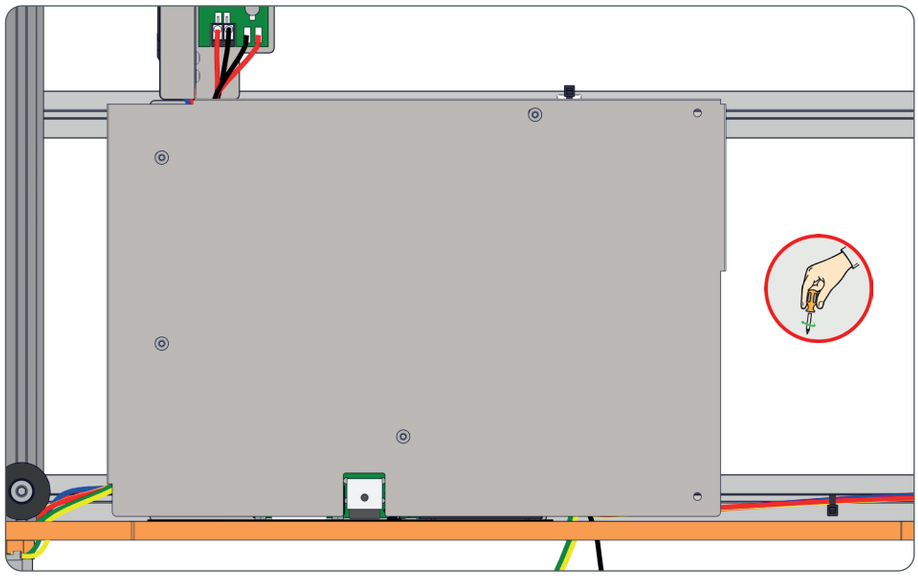


Parallel-Abdeckung /
Parallel Cover



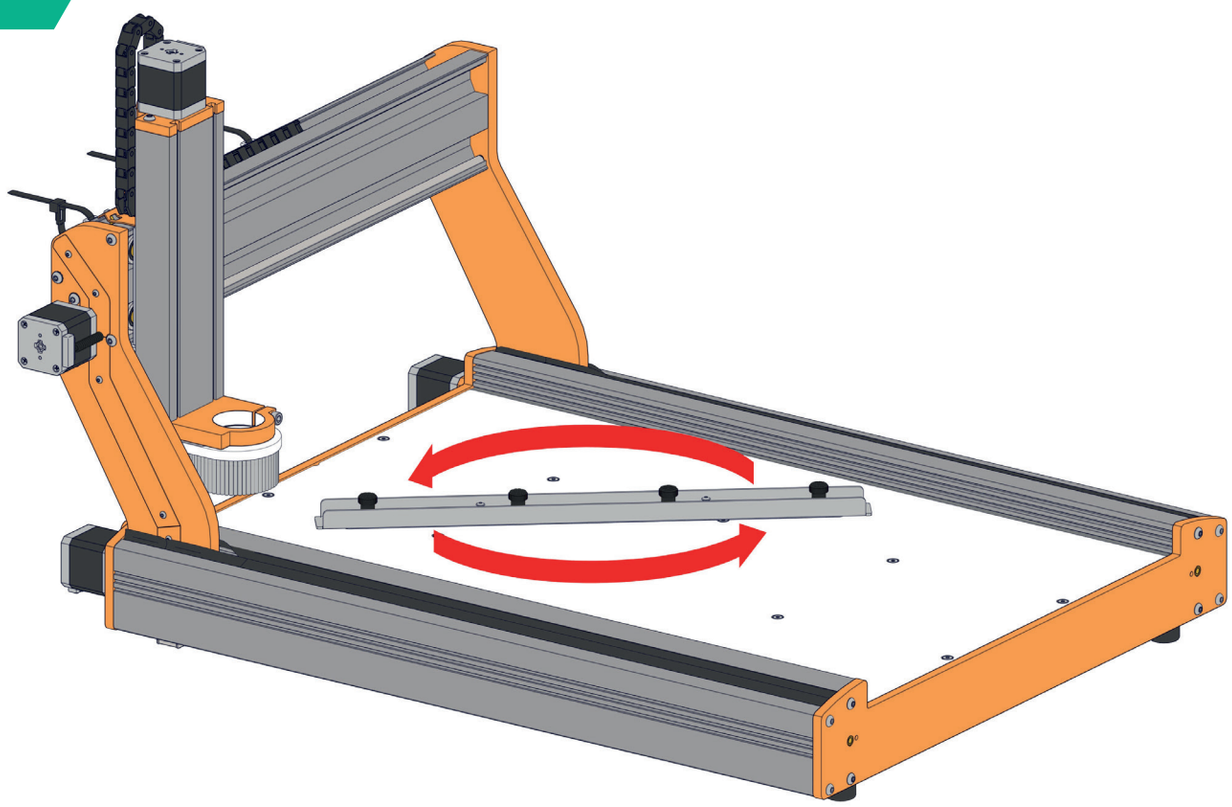
8.28



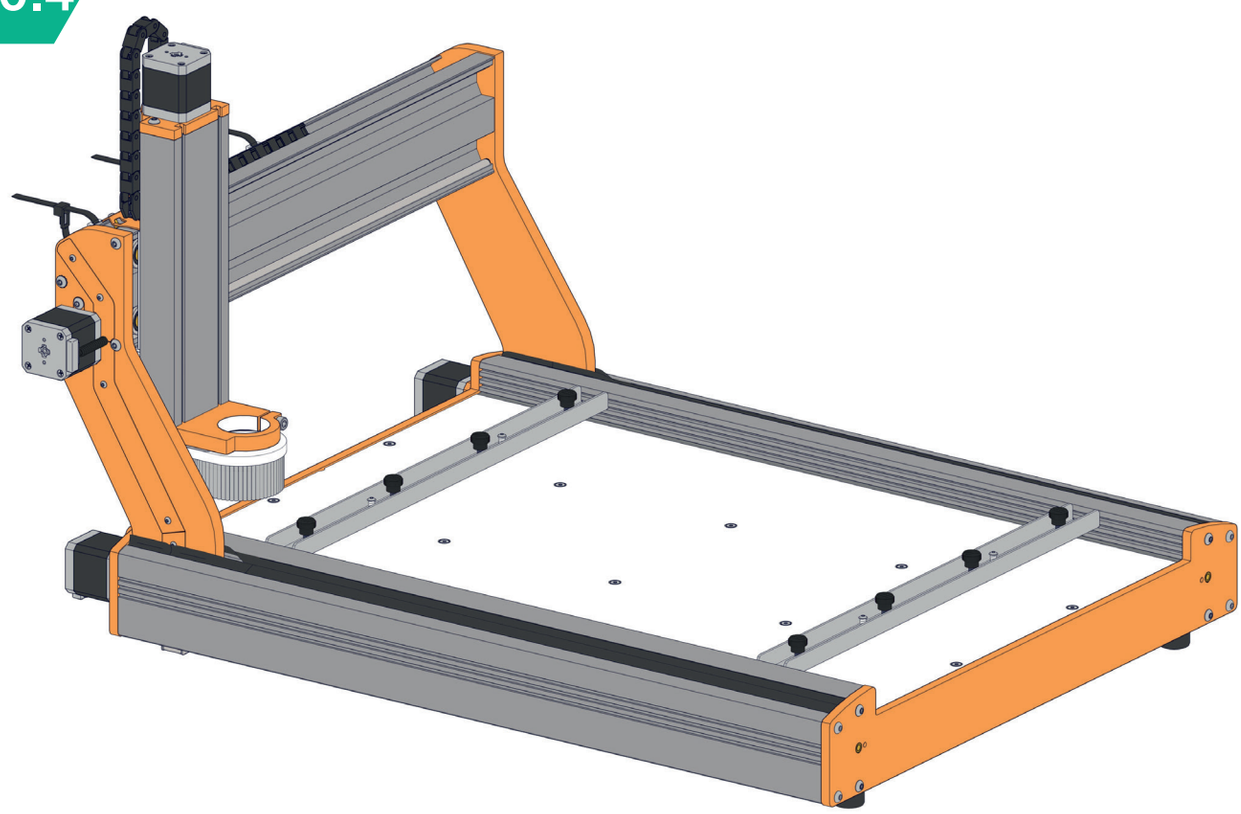


> **i**
>
> **Vor dem Anschrauben Kabel auf Quetschungen prüfen!**
> *Before screwing avoid crushing the cables!*

10.3



10.4



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